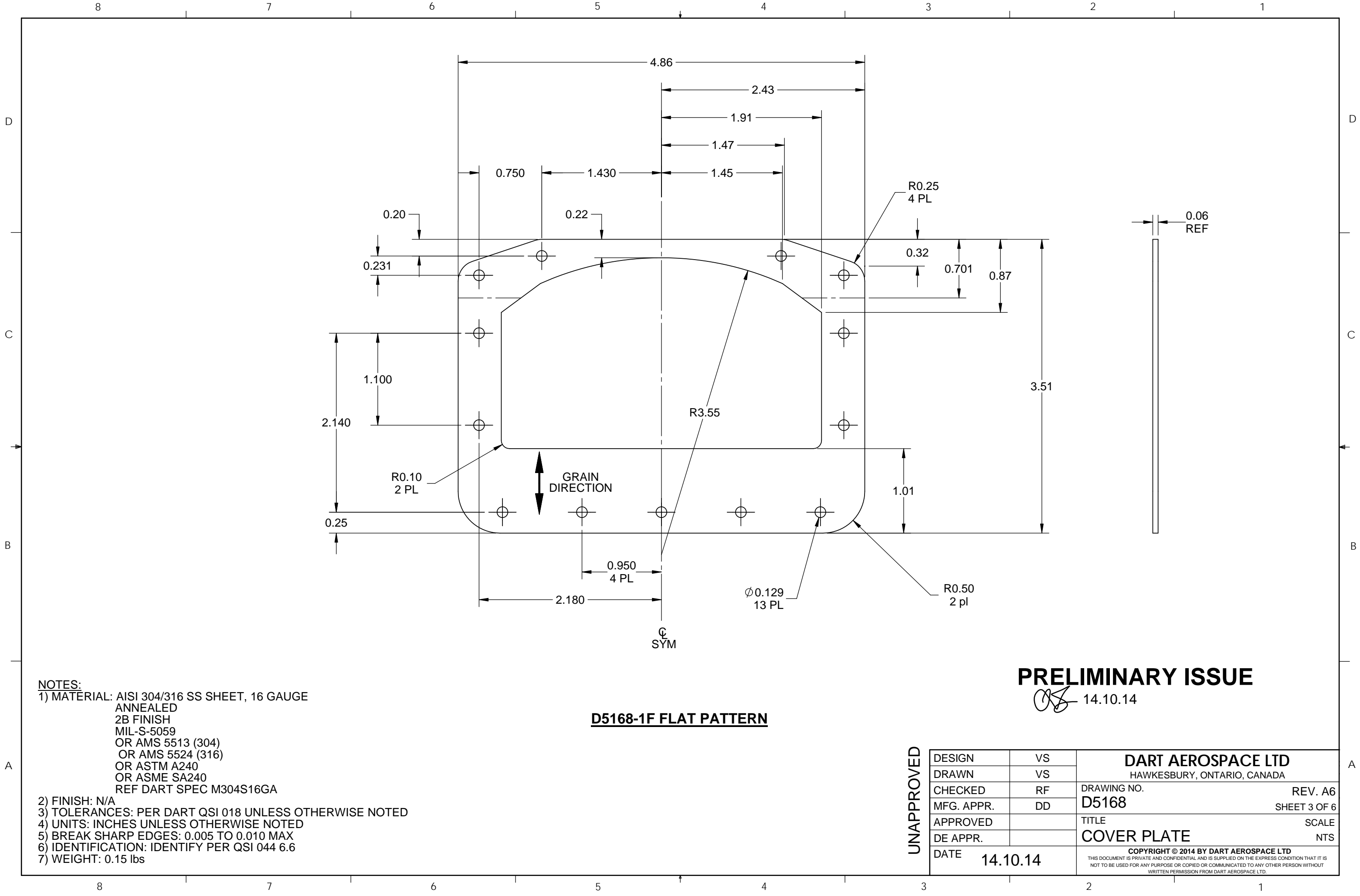
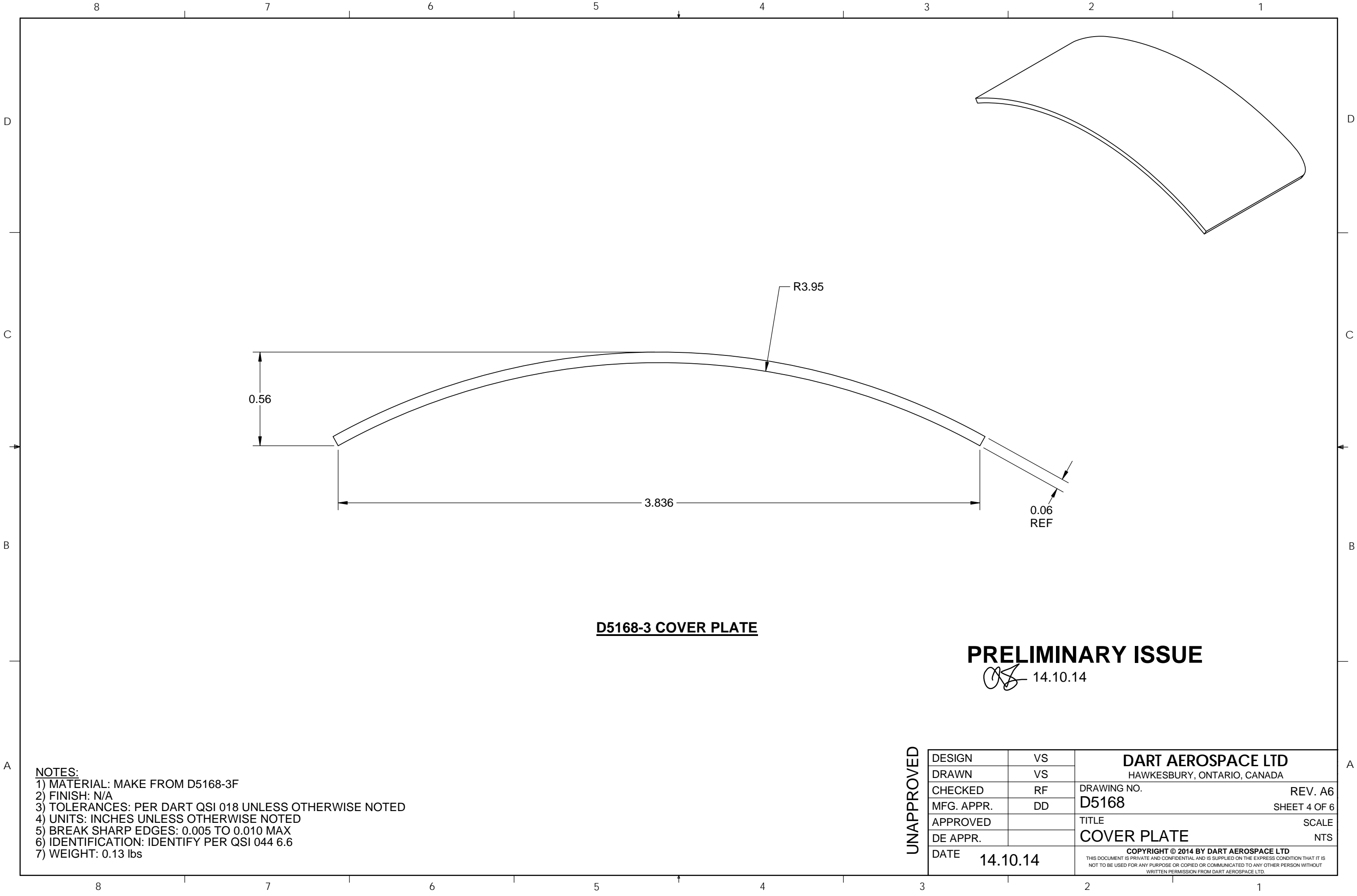


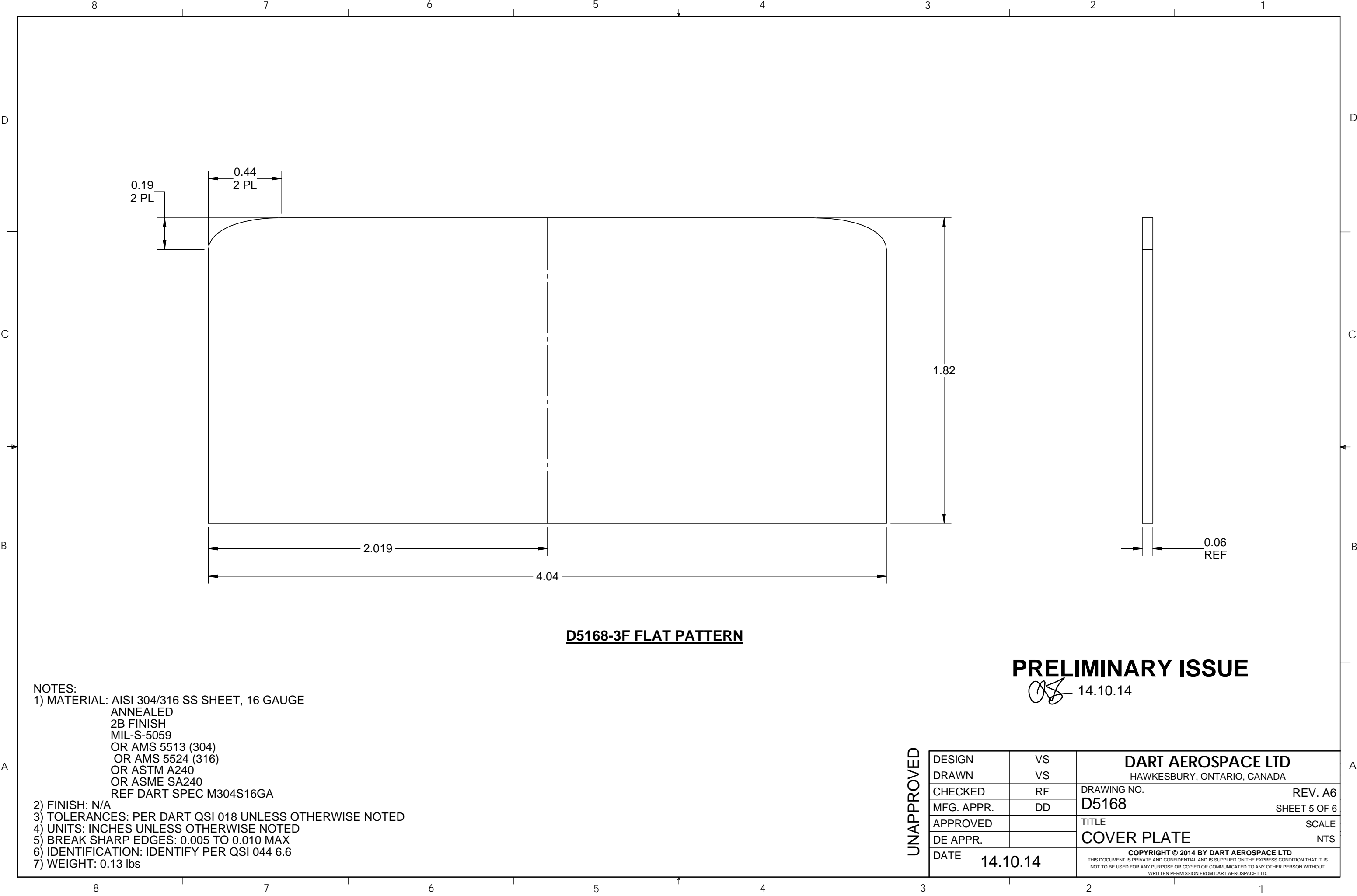
- NOTES:
- 1) MATERIAL: MAKE FROM D5168-1F
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.6
 - 7) WEIGHT: 0.15 lbs

UNAPPROVED

DESIGN	VS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	VS		
CHECKED	RF	DRAWING NO. D5168	REV. A6
MFG. APPR.	DD	SHEET 2 OF 6	
APPROVED		TITLE	SCALE
DE APPR.		COVER PLATE	NTS
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D5168-3F FLAT PATTERN

PRELIMINARY ISSUE

[Signature] 14.10.14

- NOTES:**
1) MATERIAL: AISI 304/316 SS SHEET, 16 GAUGE
ANNEALED
2B FINISH
MIL-S-5059
OR AMS 5513 (304)
OR AMS 5524 (316)
OR ASTM A240
OR ASME SA240
REF DART SPEC M304S16GA
2) FINISH: N/A
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: IDENTIFY PER QSI 044 6.6
7) WEIGHT: 0.13 lbs

UNAPPROVED

DESIGN	VS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	VS		
CHECKED	RF	DRAWING NO. D5168	REV. A6
MFG. APPR.	DD	SHEET 5 OF 6	
APPROVED		TITLE	SCALE
DE APPR.		COVER PLATE	NTS
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